

### FEATURES

- 10 Sunlighten patented SoloCarbon infrared light therapy heaters
- Ultra low EMF and environmentally safe
- Programmable timer & continuous use options for convenience
- Chromotherapy: healing with lights and colors
- Patented magnetic locking system makes assembly a snap
- Beautiful craftsmanship and solid wood construction
- Deep benches and a taller height for ultimate relaxation
- Available in Basswood and Eucalyptus (pictured)



### PANELS

Roof panel: 81.1" W x 56.3" D x 3" T  
 Floor panel: 80.3" W x 55.5" D x 2.6" T  
 Front wall (including glass): 77" W x 71" H x 2" T  
 Glass door: 28" W x 68.1" H x .3" T  
 Back wall: 77.8" W x 71" H x 2.2" T  
 Right wall: 55" W x 71" H x 2.2" T  
 Left wall (including glass): 50.4" W x 71" H x 2" T  
 Side glass: 28.1" W x 69.2" H x .3" T  
 Bench 1: 74.6" W x 20.3" D x 3.7" T  
 Bench 2: 29.5" W x 20.3" D x 3.7" T  
 Total Sauna Weight: Bass: 693 lbs.; Euca: 779 lbs.

### ASSEMBLED

Exterior: 80.9" W x 56.1" D x 77.7" H - 2" feet included  
 Recommend 4" between sauna and walls and 12" above sauna to allow for optimal air circulation and temperature performance and also to allow access for troubleshooting.

- Spacing above allows for assembly connections
- Spacing on sides allows for outlet access

Interior: 74.8" W x 50" D x 70.3" H  
 Bench: 74.6" W x 20.2" D x 19.5" H  
 Heaters: 10

### ELECTRICAL

Electrical: 240V 2750W 20A  
 Dedicated 240V 20A circuit required  
 Not found in common electrical setups - may need a transformer to accommodate.

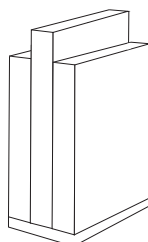
10' cord exits from back left of roof (when facing sauna)  
 Make sure to plug sauna directly into wall outlet; not a power strip, extension cord or converter, etc.

Outlet specifications: NEMA 6-20 USA/CAN



### FITTING IN YOUR SPACE

Because of the large panel size, it is important to ensure there is enough space through the doors and pathways to the sauna's location in your home. Please measure any doorway or hallway needed prior to purchase.



### CARTONS

Floor/Roof/Hardware/Bench: 12" W x 60" D x 83" H  
 Front/Back Wall: 9" W x 76" D x 82" H  
 Left/Right Wall: 8" W x 59" D x 75" H





# See our **sunlighten** saunas in your own space.

Scan the corresponding QR code to experience our Sauna Visualizer on your mobile phone.

## STEP 1

Open camera on your mobile device.\*

\*Technical requirements:  
iOS Version 11 and later  
or Android 8 and later.

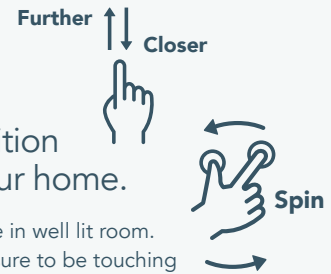
## STEP 2

Scan any QR code below to visualize our saunas in your environment.

## STEP 3

Follow the prompt to engage, then position the sauna around your home.

For best results, make sure to be in well lit room.  
When positioning sauna, make sure to be touching sauna model.



## Signature<sup>®</sup> IV Far Infrared Sauna

EUCALYPTUS



BASSWOOD

